

104277

Page 1

N900040100

Setup Start *NS1*

Stop *NS2*

*** 1 ***

*** 1 ***

Cust Item ID:**Customer:**

Reference:

Approvals: Process Plan: Date: Tooling: Date:

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*


Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
N/A	Rev D

100		0.00	
100	DOCUMENT CONTROL		
DC	Memo 11.10.	0.00	
Document Control	Photocopy blue file and create labels per PPP D350-567-031 chg001		

110		0.00	
110	Packaging		
Packaging	Memo	0.00	
Packaging	Pick Packing Kit		
	ENSURE DT 8439 TEMPLATE IS INCLUDED		

1X M.D. 13-0



120	QC4- 100% Inspect kits for completeness	0.00	27	1
120			13722	
QC	Memo	0.00		
Quality Control				

Work Order ID 104277

104277

Page 2

July-25-13 8:03:14 AM

Item ID: D350-567-031 Accept *N900040100* Setup Start *NS1*
Revision ID: Stop *NS2*
Item Name: Interior Window For -015 & -025
Start Date: 7/09/13 Start Qty: 1.00 *1* Cust Item ID:
Required Date: 7/09/13 Req'd Qty: 1.00 *1* Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-567-031								
	Location: _____								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

① 13/7/26 SP

MLJ 13-07-30

ME

13-7-29

Picklist Print

July-25-13 8:03:13 AM

Page 1

Work Order ID: 104277

Parent Item: D350-567-031

Start Date: 7/09/13

Required Date: 7/09/13

Parent Item Name: Interior Window For -015 & -025

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A new issue 08-04-25 DD verified by: LL
IPP Rev:B 08-10-07 as per revD DD verified by:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN526G632R12 Screw		Purchased	No			120	Each	193.0000	8	8		7/13-07-25	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST345		193							
				m125752		9							
				m126105		184							
D2463 1/2" Seal (\$per foot)		Manufactured	No			120	f	543.4882	3.75	3.75			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST403		543.4881745							
				72232		15.38							
				79478		0.43737							
				83542		0.04291							
				90297		20.82							
				95774		54.6278945							
				98335		452.18							
D3210-1 Doubler for Interior Window -015 & -025		Manufactured	No			120	Each	5.0000	1	1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST210		5							
				98242		5							
D3211-1 Bracket for Interior Window for -015 & -025		Manufactured	No			120	Each	9.0000	1	1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST211		9							
				103788		9							

Sh

cut(1) at 45.00"
per kit
measured
13-07-25

Sh

Sh

Picklist Print

July-25-13 8:03:13 AM

Page 2

Work Order ID: 104277

Parent Item: D350-567-031

Parent Item Name: Interior Window For -015 & -025

Start Date: 7/09/13

Required Date: 7/09/13

Start Qty: 1.00

Required Qty: 1.00

D3212-0

Manufactured No

120 Each 9.0000

Replacement Interior Window for -015 & -025

Location

Loc Qty

Loc Code

ST210

9

95433

8

96497

1

D3213-041

Manufactured No

120 Each 4.0000

Replacement Interior Door for -015 & -025

Location

Loc Qty

Loc Code

ST211

4

96454

4

DT8439

TEMPLATE

Manufactured No

120 Each 0.0000

MS20470AD4-5

RIVET, UNIVERSAL HEAD

Purchased No

120 Each 1,583.0000

Location

Loc Qty

Loc Code

GA

218

122452

218

ST336

1365

122452

584

125654

781

MS20470AD4-6

RIVET, UNIVERSAL HEAD

Purchased No

120 Each 2,201.0000

Location

Loc Qty

Loc Code

GA

4

118927

4

ST336

2166

125654

1500

m125807

666

ST505

31

123021

31

July-25-13 8:03:14 AM

Shop Packet Print

Page 2

Picklist Print

July-25-13 8:03:14 AM

Page 3

Work Order ID: 104277

Parent Item: D350-567-031

Parent Item Name: Interior Window For -015 & -025

Start Date: 7/09/13

Required Date: 7/09/13

Start Qty: 1.00

Required Qty: 1.00

~~MS20470AD47~~

Purchased

No

120

Each

7,206.0000

20

20

M.D. 13-07-25

Rivet, Universal Head

Location

Loc Qty

Loc Code

ST336

3162

122452

83

123525

3079

ST509

4044

124231

4044

20X

~~MS21042L06~~

Purchased

No

120

Each

321.0000

8

8

M.D.

Nut

Location

Loc Qty

Loc Code

ST314

16

124859

16

ST316

305

125303

305

8V

~~NAST149DN632J~~

Purchased

No

120

Each

649.0000

8

8

M.D.

Washer

Location

Loc Qty

Loc Code

ST293

605

123900

5

M126084

600

ST510a

44

125646

44

126254

July-25-13 8:03:14 AM

Shop Packet Print

Page 3

REFERENCE ONLY

SM

5.0 PARTS LIST

Qty -015	Qty -017	Qty -025	Qty -027	Qty -111	Qty -117	Part Number	Description
X						D350-567-015	FLOOR WINDOW INSTALLATION (SMALL)
	X					D350-567-017	FLOOR WINDOW INSTALLATION (SMALL)
		X				D350-567-025	FLOOR WINDOW INSTALLATION (LARGE)
			X			D350-567-027	FLOOR WINDOW INSTALLATION (LARGE)
				X		D350-567-111	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
					X	D350-567-117	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
1	1					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
		1	1			D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
				1	1	D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
	1		1	1		D350-567-115	INTERIOR FLOOR WINDOW KIT
1		1			1	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)

Qty -013	Qty -023	Qty -113	Qty -115	Qty -031	Part Number	Description
X					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
	X				D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
		X			D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
			X		D350-567-115	INTERIOR FLOOR WINDOW KIT
				X	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)
1					D2125	REPLACEMENT WINDOW, SMALL
	1				D2942	REPLACEMENT WINDOW, LARGE
		1			D3290-041	REPLACEMENT WINDOW ASSEMBLY, EXTRA LARGE
1					D2126-0600	SEAL
	1				D2463-0750	NEOPRENE SEAL
		1			D2463-0860	NEOPRENE SEAL
	9	12			2600-6	1/4 TURN FASTENER
	9	12			2600-LW	WASHER
	9	12			212-12	RECEPTACLE
	22	21			AN526C832R9	SCREW (OR AN526C832-9, OR MS51957-126)
	44	42			AN960JD8	WASHER
	22	21			MS21042L08	NUT (OR MS21042-08)
	18	24			MS20426AD3-5	RIVET
2 SQ. YD	2 SQ. YD	2 SQ. YD			N/A	9.7oz 7781 S: GLASS UNIVERSAL WEAVE
				1	D2463-0450	NEOPRENE SEAL
				1	D3210-1	DOUBLER
				1	D3211-1	BRACKET
				1	D3212-1	FLOOR WINDOW
				1	D3213-041	DOOR ASSEMBLY
			1		D3293-1	DOUBLER
			1		D3294-1	BRACKET
			1		D3295-041	FLOOR WINDOW
			1		D3296-041	DOOR ASSEMBLY
			1		D2463-0530	NEOPRENE SEAL
			9	8	AN526C632R12	SCREW (OR AN526C632-12, OR MS51957-32)
			9	8	AN960JD6	WASHER
			9	8	MS21042L06	NUT (OR MS21042-06)
			2	40	MS20470AD4-5	RIVET
			115	90	MS20470AD4-6	RIVET
			15	20	MS20470AD4-7	RIVET

• COPYRIGHT © 2000 BY DART AEROSPACE LTD •
 THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Revision: D

Date: 08.07.08

Hydurb

Work Order ID 104277

104277

Page 1

July-25-13 8:03:14 AM

Item ID: D350-567-031

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Interior Window For -015 & -025

Start Date: 7/09/13

Start Qty: 1.00

1

Label only

Cust Item ID:

Required Date: 7/09/13

Req'd Qty: 1.00

1

Customer:

Reference:

Run Start

NR1

Approvals:

Process Plan: *W*

Date:

Tooling:

Date:

Stop

NR2

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
N/A	Rev D								
100	DOCUMENT CONTROL	0.00							
100									
DC	Memo <i>M.D.</i>	0.00							
Document Control	Photocopy blue file and create labels per PPP D350-567-031 chg001								
110	Packaging	0.00							
110									
Packaging	Memo	0.00							
Packaging	Pick Packing Kit								
	ENSURE DT 8439 TEMPLATE IS INCLUDED								
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

MLJ 13-07-25

IX M.D. 13-07-25